

## 3" BiRotor Models B060, B061, B063, B064, B065

### Description

The BiRotor Meter is a positive displacement meter utilized in the most demanding applications requiring accuracy, long life and ruggedness. The electronic "P" Series meter configuration features a sealed measuring chamber with one reluctance type electronic sensor. The sealed electronic sensor transmits amplified signals to local or remote instruments. A second optional sensor is available to allow dual channel pulses that are 90 degrees electrically out of phase.

**Accuracy** is attained by the unique BiRotor design which features two finely balanced rotors. An adjuster, incorporated on the meter, is used to assure maximum accuracy within the meter's flow range (Mechanical Only).

**Long Life** is assured because the meter does not contain any oscillating, reciprocating, sliding parts or cranks to wear or disturb the balanced rotary action. In addition, the materials incorporated within the meter assembly are selected specifically for a wide range of petroleum and industrial liquid applications.

### Electrical Classification (P-Style)

Class 1, Groups C & D, Division 1, Explosion proof; Recommended connecting cables Belden 8770, 3 Conductor Shielded, 18 gauge stranded. Maximum recommended cable length 3000 feet (914 meters). Input power: 6-28 Vdc at 20 mA, Output Signal: TTL (0-5V) or voltage dependent.

### Principle of Operation

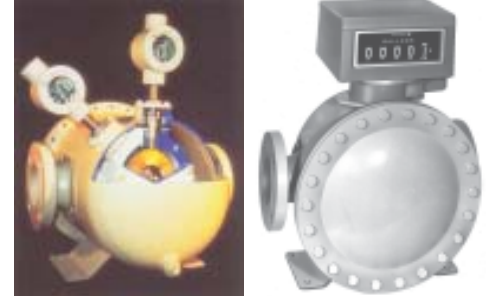
Two spiral fluted rotors within the measuring unit are dynamically balanced to minimize bearing wear. (Refer to Figure 1). As the product enters the intake of the measuring unit, the two rotors divide the product into precise segments of volume momentarily and then return these segments to the outlet of the measuring unit. During this "liquid transition", the rotation of the two rotors is directly proportional to the flow rate of the liquid thruput. A gear train located outside the measuring unit chamber conveys mechanical rotation

### Flow Capacity

250 GPM  
946 LPM  
357 BPH

### \*Intermittent Flow Capacity

300 GPM  
1,135 LPM  
428 BPH



*\*5 hours or less in a 24 hour period*

### WARNING

**Do NOT operate this instrument in excess of the specifications listed. Failure to heed this warning could result in serious injury and/or damage to the equipment.**

of the rotors to a mechanical or electronic register for totalization of liquid thruput. For P-Style units, a pulse verification gear located outside the measuring unit chamber conveys mechanical rotation of the rotors to the sensor and to the electronic register for totalization of liquid thruput.

### Design Features

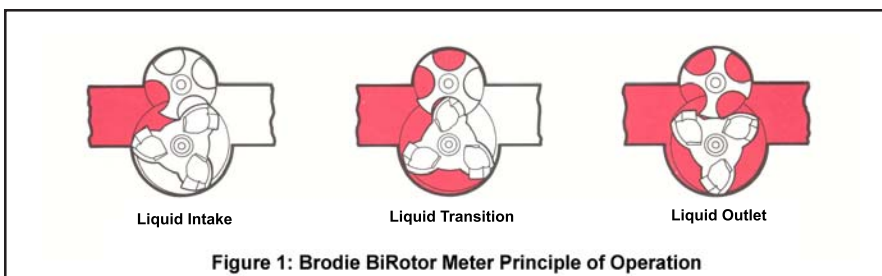
- Extremely long service life
- Economical low maintenance
- Two simple rotors with no metal-to-metal contact are the only moving parts in the measuring chamber.
- No oscillating, reciprocating or sliding parts or cranks to wear or disturb the balanced rotary action.
- Conforms with International standards of flowmeter accuracy.

### Accessories (Mechanical)

- Preset Counters
- Control Valves
- Large Numerical Registers
- Pulse Transmitters
- Ticket Printers
- Strainers

### Accessories (P-Style)

- Electronic Register
- Preamp
- Dual Pickoffs for "B" Level Pulse Security



## Materials of Construction

**Housing:** Welded Steel Construction Combining  
Steel Castings and Drawn Steel Plate

### Measuring Unit:

**Rotors:** Three Lobe Rotor - Cast Iron  
Four Fluted Rotor - Aluminum

**Rotor Shafts:** E.T.D. 150

**Rotor Bearings:** Stainless Steel

**Body and End Covers:** Cast Iron

### Counter Base Plate:

**Body:** Steel

**O-Ring:** Viton (Standard)

**Drive Shafts, Drive Gears, and Ball Bearings:**  
Stainless Steel

## Accuracy:

Capable of +/- 0.15%; Contact Factory for viscosity corrections.

## Flange Connections

Model	Connections	Max Working Pressure @100F	DIN Connections	Max Working Pressure
*B060	3" 150 lb. ANSI	150 PSI	DN 80 PN 16	10.3 Bar
B061	3" 150 lb. ANSI	285 PSI	DN 80 PN 16	16 Bar
			DN 80 PN 40	19.6 Bar
B063	3" 300 lb. ANSI	300 PSI	DN 80 PN 40	20.7 Bar
B064	3" 300 lb. ANSI	740 PSI	DN 80 PN 40	40 Bar
			DN 80 PN 64	51 Bar
B065	3" 600 lb. ANSI	1480 PSI	DN 80 PN 64	64 Bar
			DN 80 PN 100	100 Bar

**Temperature Range:** -20F to 150F (-29C to 66C) Optional 450F (232C)

\*150# meters Classified as Sound Engineering Practice under Pressure Equipment Directive

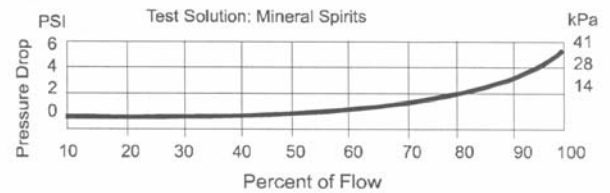
## Flow Capacity

Meter Models B061, B063, B064, B065		
	Maximum Flow	Minimum Flow
<b>GPM</b>	250	25
<b>LPM</b>	946	95
<b>BPH</b>	357	36

## For Certified Dimensional Prints - Consult Factory

Shipping Weight and Volume (Approximate)	
B060	98 lbs. @ 2.5 Cu. Feet 44 kgs. @ .07 Cu. Meters
B061	112 lbs. @ 2.6 Cu. Feet 51 kgs. @ .08 Cu. Meters
B063	210 lbs. @ 5.1 Cu. Feet 95 kgs. @ .14 Cu. Meters
B064	285 lbs. @ 7.3 Cu. Feet 129 kgs. @ .21 Cu. Meters
B065	452 lbs. @ 7.6 Cu. Feet 205 kgs. @ .22 Cu. Meters

## Typical Pressure Drop Curve



## Ordering Information

In order to accurately process an order, such information as product to be metered, product viscosity, product temperature range, ambient temperature range, rate of flow, operating pressure, units of registration, accessories required, and optional features needed must be specified by the customer.

## K-Factor/Pulses (P-Style)

Electronic Pulses (K-Factor)	Gallons	Liters	BBL
	100	26.4	4,200

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## 3" BiRotor Models B070, B071, B073, B074, B075

### Description

The BiRotor Meter is a positive displacement meter utilized in the most demanding applications requiring accuracy, long life and ruggedness. The electronic "P" Series meter configuration features a sealed measuring chamber with one reluctance type electronic sensor. The sealed electronic sensor transmits amplified signals to local or remote instruments. A second optional sensor is available to allow dual channel pulses that are 90 degrees electrically out of phase.

**Accuracy** is attained by the unique BiRotor design which features two finely balanced rotors. An adjuster, incorporated on the meter, is used to assure maximum accuracy within the meter's flow range (Mechanical Only).

**Long Life** is assured because the meter does not contain any oscillating, reciprocating, sliding parts or cranks to wear or disturb the balanced rotary action. In addition, the materials incorporated within the meter assembly are selected specifically for a wide range of petroleum and industrial liquid applications.

### Electrical Classification (P-Style)

Class 1, Groups C & D, Division 1, Explosion proof; Recommended connecting cables Belden 8770, 3 Conductor Shielded, 18 gauge stranded. Maximum recommended cable length 3000 feet (914 meters). Input power: 6-28 Vdc at 20 mA, Output Signal: TTL (0-5V) or voltage dependent.

### Principle of Operation

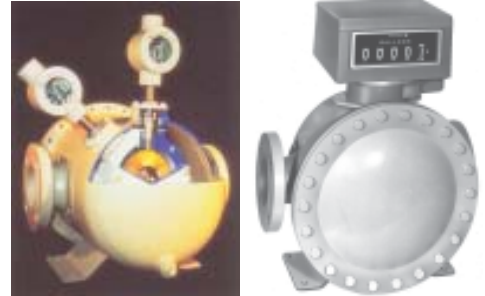
Two spiral fluted rotors within the measuring unit are dynamically balanced to minimize bearing wear. (Refer to Figure 1). As the product enters the intake of the measuring unit, the two rotors divide the product into precise segments of volume momentarily and then return these segments to the outlet of the measuring unit. During this "liquid transition", the rotation of the two rotors is directly proportional to the flow rate of the liquid thruput. A gear train located outside the measuring unit chamber conveys mechanical rotation

### Flow Capacity

425 GPM  
1,608 LPM  
607 BPH

### \*Intermittent Flow Capacity

550 GPM  
2,081 LPM  
785 BPH



*\*5 hours or less in a 24 hour period*

### WARNING

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of the rotors to a mechanical or electronic register for totalization of liquid thruput. For P-Style units, a pulse verification gear located outside the measuring unit chamber conveys mechanical rotation of the rotors to the sensor and to the electronic register for totalization of liquid thruput.

### Design Features

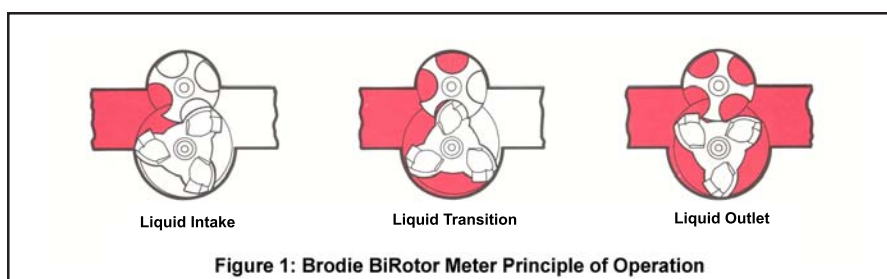
- Extremely long service life
- Economical low maintenance
- Two simple rotors with no metal-to-metal contact are the only moving parts in the measuring chamber.
- No oscillating, reciprocating or sliding parts or cranks to wear or disturb the balanced rotary action.
- Conforms with International standards of flowmeter accuracy.

### Accessories (Mechanical)

- Preset Counters
- Control Valves
- Large Numerical Registers
- Pulse Transmitters
- Ticket Printers
- Strainers

### Accessories (P-Style)

- Electronic Register
- Preamp
- Dual Pickoffs for "B" Level Pulse Security



## Materials of Construction

**Housing:** Welded Steel Construction Combining  
Steel Castings and Drawn Steel Plate

### Measuring Unit:

**Rotors:** Three Lobe Rotor - Cast Iron  
Four Fluted Rotor - Aluminum

**Rotor Shafts:** E.T.D. 150

**Rotor Bearings:** Stainless Steel

**Body and End Covers:** Cast Iron

### Counter Base Plate:

**Body:** Steel

**O-Ring:** Viton (Standard)

**Drive Shafts, Drive Gears, and Ball Bearings:**  
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## Accuracy:

Capable of +/- 0.15%; Contact Factory for viscosity corrections.

## Flange Connections

Model	Connections	Max Working Pressure @100F	DIN Connections	Max Working Pressure
*B070	3" 150 lb. ANSI	150 PSI	DN 80 PN 16	10.3 Bar
B071	3" 150 lb. ANSI	285 PSI	DN 80 PN 16	16 Bar
B073	3" 300 lb. ANSI	300 PSI	DN 80 PN 40	19.6 Bar
B074	3" 300 lb. ANSI	740 PSI	DN 80 PN 40	20.7 Bar
B075	3" 600 lb. ANSI	1480 PSI	DN 80 PN 40	40 Bar
			DN 80 PN 64	51 Bar
			DN 80 PN 64	64 Bar
			DN 80 PN 100	100 Bar

**Temperature Range:** -20F to 150F (-29C to 66C) Optional 450F (232C)

\*150# meters Classified as Sound Engineering Practice under Pressure Equipment Directive

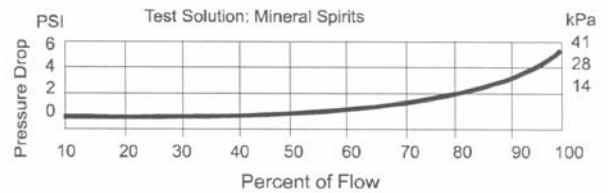
## Flow Capacity

Meter Models B071, B073, B074, B075		
	Maximum Flow	Minimum Flow
<b>GPM</b>	425	42
<b>LPM</b>	1608	158
<b>BPH</b>	607	60

## For Certified Dimensional Prints - Consult Factory

Shipping Weight and Volume (Approximate)	
B070	160 lbs. @ 7.3 Cu. Feet 73 kgs. @ .21 Cu. Meters
B071, B073	185 lbs. @ 7.3 Cu. Feet 84 kgs. @ .21 Cu. Meters
B074	325 lbs. @ 7.3 Cu. Feet 147 kgs. @ .21 Cu. Meters
B075	455 lbs. @ 7.6 Cu. Feet 206 kgs. @ .22 Cu. Meters

## Typical Pressure Drop Curve



## Ordering Information

In order to accurately process an order, such information as product to be metered, product viscosity, product temperature range, ambient temperature range, rate of flow, operating pressure, units of registration, accessories required, and optional features needed must be specified by the customer.

## K-Factor/Pulses (P-Style)

Electronic Pulses (K-Factor)	Gallons	Liters	BBL
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